IN THE CLAIMS:

Add the following Claim:

1	7. In a system for holding a parallel in place against the front of a jaw
2	member secured to a vise head, the improvement comprising:
3	a pair of slots formed on the back of the jaw member on either side thereof;
4	an opening made in the vise head immediately adjacent to the respective slot
5	formed on either side of the jaw member; and
6	a pair of clip members each integrally formed along the length thereof having an
7	intermediate hook section adapted to engage a respective one of the slots
8	through the opening in the vise head and a forward cap section to clamp
9	flush against the parallel upon the front of the jaw when the hook section is
10	engaged with the respective slot.